

		VP-X 92 VP-X 94	VP-X 164 VP-X 166	VP-X 160- 8D	VP-X 256S	VP-X 250- 8D	VP-X 350- 8D
CAPACITY (mm)	min	40x4 (Option 35x3)			50x5	50x5	80x8
	max	90x9	160x16		250x25	250x25	350x40
Punching Ø		2/4	4/6	x	6	x	x
Punching power		40 T	75 T	x	105 T	x	x
8D drilling unit with 4-tool changer		x	Option	✓	Option	✓	✓
2X-12D Multi-purpose Drilling-milling unit with 6-tool changer		x	Option	Option	Option	Option	x
Drilling power (S6-60%)		x	x	16 kW (Option: 20 kW)			
Drilling speed (RPM)		x	160-4000				
Shearing power		70 T	230 T		600 T		x
Behringer band saw		x	x	x	x	x	Option
Hydraulic notching (up to ^100x10 mm)		Option	Option		Option	Option	x
Disc marking unit 40 positions		Option					
80 T barrel marking unit 8 positions (up to 15 characters/pos.)		Option					
Feeding system		CNC high speed carriage with hydraulic gripper					
Tilting loading arms		Option	Option		x	x	x
Storage chains and rotating arms		Option					
Outfeed conveyor with tilting unloading arms		✓	✓		✓	✓	x
Removable element for short part unloading		Option	Option		Option	Option	x
Full-automatic loading, gripping and unloading operations		Option	Option		Option	Option	Option
Multi-zone automatic part sorting		Option	Option		Option	Option	x
PRONC2 3D user-friendly programming software with 3D part display		✓					